

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph which begins on page 3, line 21, and which ends on page 4, line 5, with the following rewritten paragraph:

According to the poly-V pulley made of metal sheet, the inner and outer ear portions are folded to overlap with each other, thereby ensuring enough thickness of the ears so as to increase the rigidity, and ~~making~~ make it possible to increase the length of the axial straight line of a bore of the peripheral wall ~~only for a~~ by the thickness of the outer ear portion. This can ~~enough~~ ensure an effective contact supporting surface with the outer surface of the one-way clutch or the bearing which are forcedly fit into the inner surface of the peripheral wall.

Please replace the paragraph which begins on page 8, line 15, and which ends on page 4, line 25, with the following rewritten paragraph:

The ear 2 has a double section structure wherein the inner and outer ear portions 2a and 2b are folded, thereby enhancing rigidity between ~~the~~ each ear 2 and ~~the~~ both ends of the peripheral wall 1. Moreover, a length of an axial straight line of the inward radial portion of the peripheral wall 1 can be ~~more~~ increased only for a thickness of the outer ear portion 2b in comparison with a single layer wherein the ear 2 comprises only an inner ear portion 2a, thereby ensuring a larger contact surface between the outer surface of the one-way clutch or the bearing which is forcedly inserted into a bore of the peripheral wall 1 and the inner surface 1a of the peripheral wall 1.

Please replace the paragraph which begins on page 15, line 21, and which ends on page 16, line 5, with the following rewritten paragraph:

FIG. 10 shows a ninth step. In this step, the bottom wall 13 of the cup-shaped forming body ~~[[62]]~~ 56 obtained by the eighth step is clamped between an upper die 60 and a lower die 61. A movable blade 63 for shearing, which is vertically movable, is arranged on the outer periphery of the upper die 60. The movable blade 63 is lowered, thereby shearing a connecting portion C between the bottom wall 13 and the ear 2 with the result that the bottom wall 13 is pulled out. The connecting portion C is an area on the axial extending line of the inner surface of the peripheral wall 46.

Please replace the paragraph which begins on page 16, line 19, and which ends on page 17, line 13, with the following rewritten paragraph:

As shown in the above embodiment, it is the most preferable that the ears 2,2 on the both ends of the peripheral wall 46 of the poly-V pulley made of metal sheet are respectively formed as multiple layers including the inner and outer ear portions 2a, 2b. However, it may not be limited to the structure. As shown in FIG. 11, it is also allowed that only one ear 2 is formed as multiple layers including the inner and outer ear portions 2a, 2b, and the other ear 2 is a single layer. In this case, for example, in the sixth step of FIG. 7B of the embodiment, the roller 43 for forming ears shown in FIG. 12 is used, whose one annular projection 42 is formed into a sharpened edge blade 62. In the sixth step, an area in which the bottom wall 13 intersects the peripheral wall 31, is subjected to splitting process by the sharpened edge blade 62, whereby the ear 2 as the single layer may be formed. The ear 2 as the multiple layers including the inner and outer ear portions 2a, 2b is formed by the other annular projection 42 of the roller 43 for forming ears in the same way as the above embodiment. ~~Except it, the~~ The first to fifth steps and the seventh to tenth steps are performed in the same way as the above embodiment.